

PATENT ABSTRACTS OF JAPAN

(11)Publication number : 05-285348

(43)Date of publication of application : 02.11.1993

(51)Int.Cl.

B01D 63/02
B01D 65/02

(21)Application number : 04-112225

(71)Applicant : NITTO DENKO CORP

(22)Date of filing : 04.04.1992

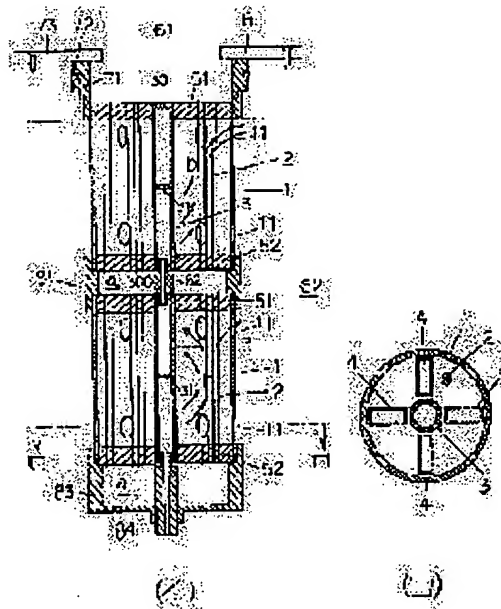
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(54) VERTICAL TYPE HOLLOW FIBER MEMBRANE MODULE

(57)Abstract:

PURPOSE: To obtain a module stable for bending and torsion even when a hollow fiber membrane is washed by an air scrubbing method by providing a perforated air feed pipe in the center of an external cylinder and radially providing catchment pipes for the perforated air feed pipe.

CONSTITUTION: A perforated air feed pipe 3 is provided in the central position of a protective cylinder 1. Thereby, the pipe itself is low in mechanical strength but bending strain and torsional strain are practically regulated to the position of zero and therefore breakage is prevented. Further, catchment pipes 4 are radially provided around the perforated air feed pipe 3. Thereby, the cross-sectional secondary moment of the catchment pipes 4 is made large for bending moment and torsional moment and bending deformation and torsional deformation of a module are made small.



LEGAL STATUS

[Date of request for examination]

14.10.1998

[Date of sending the examiner's decision of rejection] 27.02.2001

[Kind of final disposal of application other than the examiner's decision of rejection or application converted registration]

[Date of final disposal for application]

[Patent number]

[Date of registration]

[Number of appeal against examiner's decision of rejection]

[Date of requesting appeal against examiner's decision of rejection]

[Date of extinction of right]

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(19)

Generated Document

(11) Publication number:

05285

PATENT ABSTRACTS OF JAPAN

(21) Application number: 04112225

(22) Application date: 04.04.92

(51) Int. Cl.: B01D 63/02 B01D 65/02

(30) Priority:

(43) Date of application
publication: 02.11.93(84) Designated contracting
states:

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(54) VERTICAL TYPE
HOLLOW FIBER
MEMBRANE MODULE

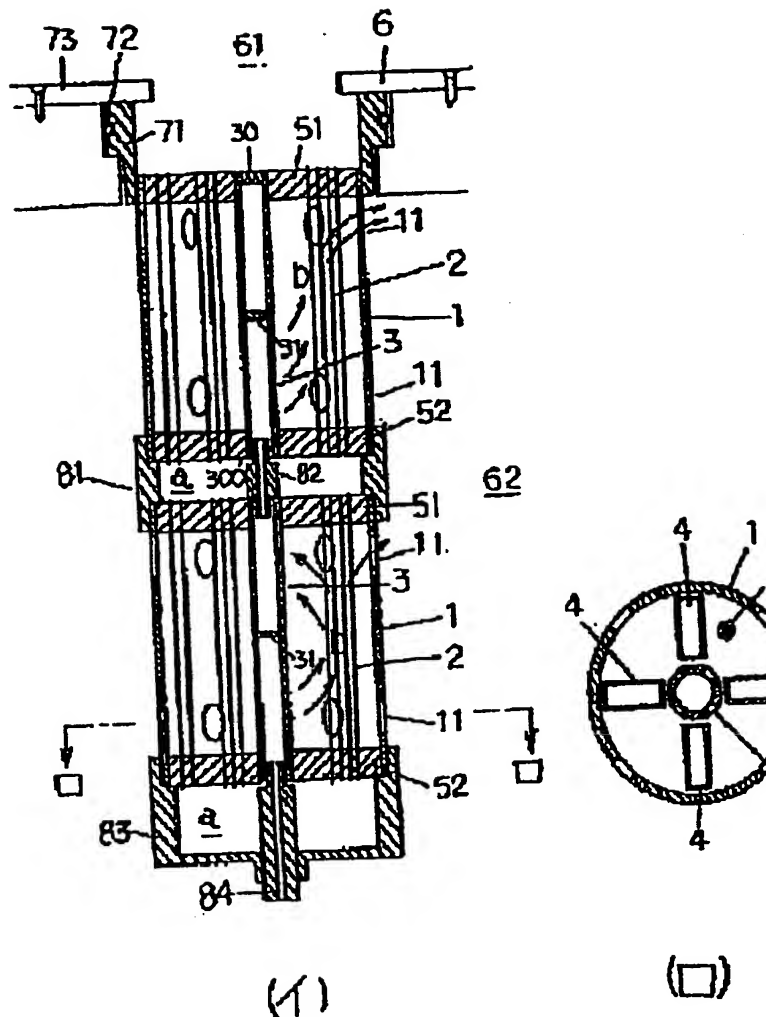
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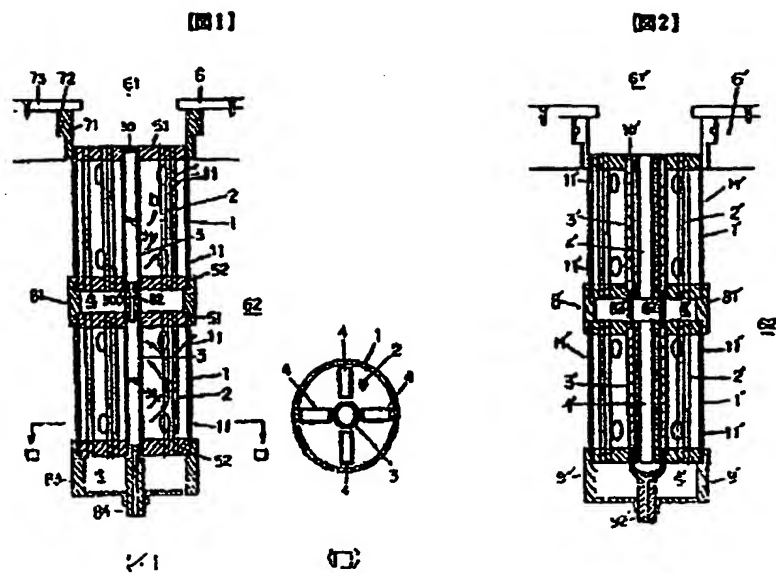
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特開平5-285348



フロントページの続き

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